

 **INTEGRA**
LIGHTWEIGHT CONCRETE SYSTEMS



INTEGRA
Lightweight Concrete
Façade System

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Our INTEGRA Façade System is a premium cavity based, rainscreen Plaster Façade System applied over INTEGRA, reinforced lightweight concrete panels.

Our INTEGRA Plaster Façade System offers you a complete facade system in a cost effective manner whilst providing Thermal, Acoustic and Impact resistance benefits, all the while protecting the structure.

Proven Technology

The INTEGRA Façade System incorporates INTEGRA lightweight concrete panels, fixed over the time tested cavity construction method along with our exclusive EdgeSeal flashing technology. Protected with our 6 layers of hand applied reinforced render, texture & paint. All finished with your choice of texture from our wide range incorporating 'genuine' Resene colours.

Attractive and Durable

This System carries our written Performance Guarantee, Workmanship Warranty from your qualified LBP Registered Plasterer.

The INTEGRA Facade System includes our premium OnSite Quality Assurance programme providing surety of performance from installation to finish.

Innovative design.

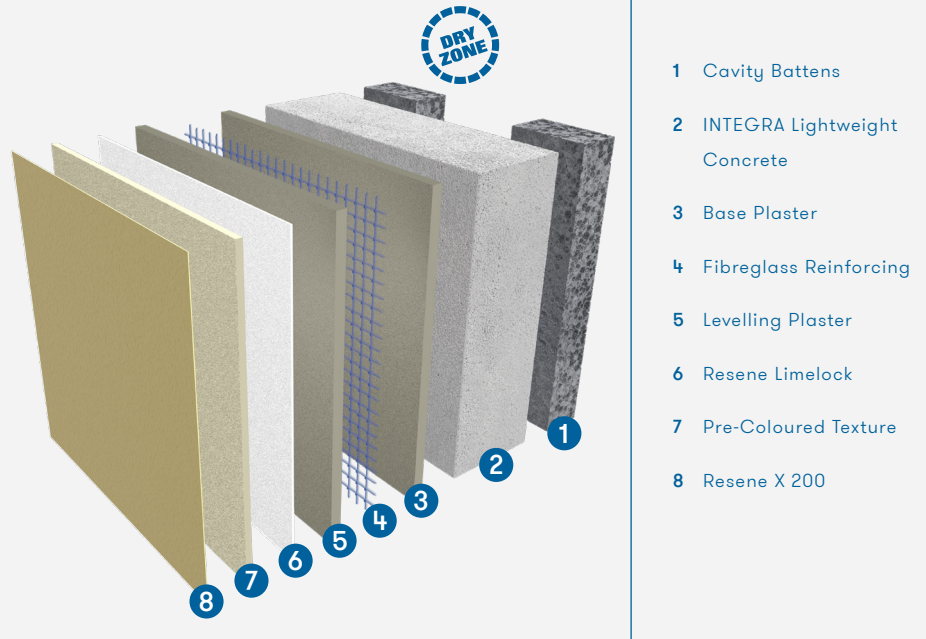
Integrated systems.

Enduring finish.



System Features

- + Cavity based Façade System
- + Breathable System
- + Fibreglass Reinforced
- + Hand Plastered
- + Professional Registered LBP supply & install
- + Performance Guarantee
- + Patented EdgeSeal window flashing suite
- + Reinforced Lightweight Concrete Panel
- + 'Genuine' Resene Colour Range
- + Technical OnSite Quality Assurance
- + Seismic and Weathertight tested (BRANZ)
- + BRANZ Appraisal # 681



Facade Systems

	INTEGRA Façade Light Weight Concrete	XTHERM GOLD Insulated Façade	XTHERM Blue Insulated Façade	GRAPHEX Insulated Façade	XTHERM GOLD Masonry Overlay	XTHERM Blue Masonry Overlay	GRAPHEX Masonry Overlay	Fibre Cement	Masonry Block	Brick	ICF (Insulated Concrete Formwork)	Pre Cast / In Situ Concrete
Insulated	●	○	○	○	○	○	○	○	○	○	○	○
High Thermal Performance	○	○	○	○	○	○	○	○	○	○	○	○
Impact Resistance	●	○	○	○	○	○	○	○	○	○	○	○
Acoustic	●	○	○	○	○	○	○	○	○	○	○	○
Resene Colours	●	○	○	○	○	○	○	○	○	○	○	○
BRANZ	●	○	○	○	○	○	○	○	○	○	○	○
Fire Tests	●	○	○	○	○	○	○	○	○	○	○	○
Resene Cool Colours	●	○	○	○	○	○	○	○	○	○	○	○
Fibreglass Reinforced	●	○	○	○	○	○	○	○	○	○	○	○
Substrate Supplied	●	○	○	○	○	○	○	○	○	○	○	○
Acrylic Coloured Texture	●	○	○	○	○	○	○	○	○	○	○	○
Mineral Texture	●	○	○	○	○	○	○	○	○	○	○	○
Cavity System	●	○	○	○	○	○	○	○	○	○	○	○
GreenSite	●	○	○	○	○	○	○	○	○	○	○	○
Masonry Construction	○	○	○	○	○	○	○	○	○	○	○	○



INTEGRA Lightweight Concrete Facade System - Integra 50mm Panel on 20mm Cavity - Acrylic RenderSpec

General

Description of Works/Specification Notes

This specification deals with Integra Lightweight Concrete Facade System applied over a 50mm Integra Panel substrate. The system incorporates the installation of a 20mm vented cavity and pre-coloured acrylic texture finish.

Properties

Integra Panels have the following material properties:

- Typical thicknesses: 50mm/75mm
- Board density: 550kg/m³
- Thermal Conductivity: 0.1496 W/mK (Average 23°)(m²K/W)
- Thermal Resistance R-Value : 50mm - R0.331
- Compressive Strength: 4.00N/mm²
- Flexural Strength: 1.00N/mm² or above
- Shear Strength: 0.50N/mm² or above
- Tensile Strength: 0.50N/mm² or above
- Modulus of Elasticity: 1800N/mm² or above
- Water Transmissibility: 1.59 w(kg/(m² x h0.5))
- Combustibility: The material is NOT deemed COMBUSTIBLE according to the test criteria specified in Clause 3.4 of AS 1530.11994.

Building Code Compliance

If the project has a building consent then the following clauses apply.

B1 - Structure

This specification complies with the requirements as set out in B1 - Structure which requires buildings, building elements and sitework to withstand the combination of loads and physical conditions they are likely to experience during construction, alteration and throughout their lives. Loads and physical conditions include self-weight, temperature, water, earthquakes, snow, wind, fire.

B2 - Durability

This specification complies with the requirements as set out in B2 - Durability which must always be considered when demonstrating compliance with each of the clauses of the Building Code. It ensures that a building throughout its life will continue to satisfy the performance of the Building Code. It confirms the use of materials that will remain functional throughout the specified intended life of the building, but not less than 50, 15 or 5 years

This cladding system meets the expected durability of the NZBC of at least 15 years

E2 - External Moisture

This specification complies with the requirements as set out in E2 - External Moisture which demonstrates External roof, wall claddings and external openings will prevent external moisture from causing undue dampness or damage.

F2 - Hazardous building materials

This specification complies with the requirements as set out in F2 - Hazardous building materials which safeguards people from illness and injury from quantities of gas, liquid, radiation and solid particles caused by exposure to building materials

On Going Maintenance Instructions

Provide ongoing maintenance instructions required to meet the performance requirements of the NZBC.

Building Consent Authority Requirements

All the appropriate inspections are to be carried out by a BCA representative and that it complies with the NZBC requirements.

Documents

Abbreviations

The following abbreviations are used throughout this work section:

- BCA - Building Consent Authority
- LBP - Licensed Building Practitioner
- PPCS - Proprietary Plaster Cladding System
- MPNZA - Master Painters of New Zealand Association
- MSDS - Material Safety Data Sheet
- NZBC - New Zealand Building Code

Manufacturers Documents

Copies of the above relevant company documents referred to in this specification are available at;

Resene Construction Systems

Web: reseneconstruction.co.nz

Telephone: 0800 50 70 40

No Substitutions

Substitutions are not permitted to any specified Resene Construction Systems system. Materials and execution to Resene Construction Systems specification except where varied by this specification and supported by architectural detailing.

Qualifications

Use only LBP registered plasterers licensed to apply the Resene Construction Systems exterior render systems.

Documentation

Finish Sample

Submit one 300 mm x 300 mm sample of the selected texture finish and colour for approval on request by the main contractor or specifier. Obtain signature of acceptance on sample and return to the Registered Plasterer.

Maintenance Instructions

Provide Resene Construction Systems Maintenance Guide on or before practical completion of the contract for issuing to the building owner. Resene Construction Systems Maintenance Guide to be provided on request.

Producer Statement

If the project has a building consent then a producer statement shall be supplied by the plasterer in the form as required by the BCA.

Health and Safety

Refer to the requirements of the Health and Safety in Employment Act 2015 and Worksafe NZ: Guidelines for the provision of facilities and general safety in the construction industry. If the elimination or isolation of potential hazards and risks is not possible then minimise hazards and risks in this work on site by using the proper equipment and techniques as required in the MPNZA Painters hazard handbook. Supply protective clothing and equipment. Inform employees and others on site of the hazards and put into place procedures for dealing with emergencies. Obtain from Resene Construction Systems the Material Safety Data Sheets for each product. Keep sheets on site and comply with the required safety procedures. Confirmation at the start of the project as to whether a Site Specific Safety Plan is to be produced by the Registered Plasterer prior to works starting.

Warranty

Warrant this system under normal environmental and use conditions against failure. Resene Construction Systems system warranty.

Materials: by Resene Construction Systems - 15 Years Materials only

Execution: by Registered Plasterer - 5 Years Workmanship only

OnSite Assistance

Allow to inspect the whole of the work at each stage. Determine a programme for onsite assistance including notification when each part and stage of the work is ready for inspection prior to the work commencing. Permit representatives of Resene Construction Systems to inspect the work in progress and to take samples of their products from site if requested.

Components Used

Resene Construction Systems Battens - Graphex 20mm

- 40mm x 20mm H-Grade Graphex Peel and Stick Batten
- Supplied in Boxes
- 228 units in a box
- AS 1366 Part 3 Class H (with fire retardant).

Resene Construction Systems Cavity Closer (20-30mm)

- Supplied in 2400mm Lengths
- Suitable for 20-30mm Cavities

Resene Construction Systems Channel - 50mm

- Supplied in 2400mm Lengths
- Suitable for 50mm Substrates

Resene Construction Systems EdgeSeal Window Flashing

- Used for sill and jamb installations
- Supplied in 2400mm lengths

Resene Construction Systems EdgeSeal Head Flashing

- Supplied in 2.4m Lengths
- Generally requires the Drip Edge Flashing

Resene Construction Systems Drip Edge - Small

- Supplied in 2400mm Lengths
- Used with both the EdgeSeal Head Flashing and also the Universal Starter Strip

Resene Construction Systems Pre-meshed Corners

- Supplied in 2400mm Lengths

Soudal Holdfast Nailpower Construction Adhesive

Holdfast Nailpower Construction Adhesive is a high performance, paste like construction adhesive formulated to bond a variety of common construction materials.

Supplied in 375mls cartridges

Resene Construction Systems Integra Panel 50mm Panels

- Dry Density: 520kg/m³
- Compressive strength : 4mPa
- Modulus of Elasticity, E: 1800MPa
- Thermal Conductivity: 0.12 W/(mk)
- Thermal Resistivity, R: 0.29m²K/W
- Substrate Thickness: 50mm Integra panel
- Weight: 32 kg/m² coatings and substrate, considered a Medium weight cladding in terms of NZS3604
- Panel size = 2200mm x 600mm

Wurth Zinc Spray Light Perfect

- Outstanding long-term protection and optimum metal surface appearance
- High layer thickness in first spray pass
- High degree of safety thanks to optimum weathering protection
- Minimum amount of time spent, as only one operation is required
- Good coverage
- Versatile use with adjustable spray head
- Large area and minor repairs can be carried out quickly and reliably with the variable spray head.
- High degree of resistance to running
- High degree of wear resistance
- Tested corrosion protection in accordance with DIN
- Can be used for repairs in accordance with DIN EN ISO 1461
- Supplied in 400ml spray cans

Plaster Systems AAC Adhesive

- Polymer-modified, cement based dry plaster mix. Supplied in 20kg bags.

Screws 100mm x 14g - Galvanised

- 14 Gauge
- 500 per box
- AS3566 Class 4 - Hot-dip galvanised

Rockcote Mono5 Render

- Supplied in 20kg Bags

Resene Construction Systems Mesh - Blue (1200mm wide)

- Alkali Resistant 6mm x 5mm Weave mesh supplied in 50m rolls

Resene Limelock

- Water based acrylic polymer dispersion. Supplied in 10 litre pails.

Rockcote Classico

- 100% acrylic, high-build texture coating. Supplied in 15 Litre pails

Resene X200

- Acrylic reinforced waterproof membrane. Supplied in 4 and 10 litre pails. Tinted to the selected colour

Soudal Gorilla MS Sealant White

Gorilla MS is a high performance MS sealant, which is UV-resistant, waterproof, paintable*, solvent-free and with superior flexibility.

Ideal for the sealing of expansion and connection joints with a wide range of movement. Suitable for a wide range of substrates including blockwork, brickwork, granite, marble, timber, coated and uncoated aluminum.

Supplied in 420gm cartridges

Features and Benefits:

- Non slump
- The whitest of whites
- 900% elongation of break
- High performance MS
- BRANZ Appraised
- Works on damp surfaces
- Paintable 1 hour after application
- UV resistant
- AsureQuality tested
- Easily repairable
- Interior & exterior
- Solvent-free

Installation/Application

Timber Frame

Check Fixings

It is the builder's or framing installer's responsibility to ensure it is set out true in the correct alignment, as required by the Designer. Before installing insulation boards, check framing is true and in the correct alignment with studs at a 600 mm maximum centres, dwangs/nogs are at no greater than 1200mm (800mm is a distance which is recommended), and blocking is provided for support of the substrate, e.g., around all openings, at soffits, at joints, and at internal corners.

All framing must comply with the requirements of NZS 3604 Light Timber Frame buildings not requiring specific design, or be to a specific structural design.

Ensure that any framing has a moisture content of no more than 18% mc prior to installing substrate. Refer to E2/AS1 section 11

Alignment of Walls

To be plumb, level and in true alignment.

A check should be made prior to render installation, using a straight edge to ensure the wall is flat. Any irregularities should be taken out by straightening the studs.

Builder to re-align framing when it is not in the correct alignment, and insert additional blocking if required.

Builder Supplied Flashings

Make sure all builder metal flashings, saddles flashings and back flashings are in place.

Battens - Graphex 20mm

General

Drained and ventilated cavities are seen as one way of dealing with moisture that may enter through the exterior envelope. Resene Construction Systems recommends the use of cavities.

When a drainage cavity is used, it should consist of an air space outboard of a building underlay fixed to the framing, with approved flashings to drain water to the outside face of the cladding.

Limitations

Vapour from freshly LOSP-treated timber may melt styrene based battens.

Fixing Battens

Adhesive fixing to the building underlay. This is probably the quickest method of fixing battens. The adhesive acts as a temporary fixing, and it will be permanently fixed upon nailing the substrate in place. Under no circumstances should any solvent-based adhesives be used, as these will melt the battens.

Remember the battens only need to be temporarily held in place, for when you fix the substrate at the appropriate centres this will secure all the battens in place.

Fix vertical battens on stud lines. Vertical battening must be the full height of the cavity, but battens may be joined (buted) to achieve this.

Take account of where cladding fixings will be needed for the exact location of the battens. For example, at corners or cladding junctions, provide additional or wider battens as required for fixing the cladding, back-flashings or facings.

Where an intermediate or horizontal fixing is required, for example to fix the top or bottom edge of sheet cladding, install a cavity spacer (short length of batten) on a minimum 5° slope. Leave a minimum 50 mm gap between the spacer and the vertical battens (the gap is to provide drainage and ventilation)

Closing off the top of the cavity

Ventilation is not required at the top of a cavity (note that masonry veneer uses a different cavity system that does require top venting)

Close off the top of the cavity to prevent damp air from the cavity getting into interior spaces, roof framing or eaves. This is particularly important where the cavity finishes beneath a soffit or other area that might be open to a roof space.

One way of closing off the top of the cavity is to use a continuous length of horizontal batten as shown in Figure 9. The horizontal batten also supports fixings at the top edge of sheet claddings where required.

Cavity walls over two storeys

Refer to E2/AS1 Paragraph 9.1.9.4

Cavities may be continuous up to two storeys or 7m maximum but not more, due to limits on drainage and drying. If the wall is greater than two storeys or 7m, divide the cavity using a horizontal flashing that bridges the cavity. Provide ventilation to the cavity above the junction, as described for the base of the wall.

It is the builder's responsibility for the supply and installation of the horizontal flashing according to E2/AS1.

Existing Substrates – over timber framing

Generally deals with existing weatherboard or rigid backing boards (fibre cement sheet)

Battens must be screw fixed to ensure positive fixing through to the structural framing.

Screw fixing of battens is recommended as existing internal linings may be damaged if nails are hammered into the structural framing.

50mm Substrate and 20mm Cavity Flashing Solution

General Notes

Comply with the Trade Specific penetration flashing guidelines. Carry out to the required standard of execution to ensure water does not penetrate.

Refer to Resene Construction Systems technical drawings for the specified system being installed.

Priming Flashings

All Resene Construction Systems Flashings must be primed. It is a requirement of Resene Construction Systems to use a solution of 50% Acrylbond, 50% Water and Rockcote MultiStop Bedding compound or AAC Panel Compound. This is then brushed onto the flashings and left 24 hours so that it can adhere and cure.

Fixing flashings

Use 40mm clouts to temporarily fix flashings in place.

Starter Strip/Channel Installation

Must be installed directly after sheet installation at ground level to prevent contamination of the bottom edge.

Vertical control joint installation

Where a vertical control joint intersects with starter strips, the starter strip must be cut to allow for substrate movement.

10mm space between adjacent substrates must be allowed for the positioning of the horizontal control joint.

Must be one continuous length. If the cladding section exceeds flashing length, the joint must be under-flashed with Butyl based flashing tape to the underside of the flashing prior to installation.

Horizontal control joint installation

30mm space between adjacent substrates must be allowed for the positioning of the horizontal control joint.

Must be one continuous length. If the cladding section exceeds flashing length, or at an external or internal corner the joint must be under-flashed with EIFS butyl tape to the underside of the flashing prior to installation.

Corner Beads

Fix to external corners or other exposed edges of the substrate ensuring a plumb, straight edge is formed.

Dissimilar cladding junctions

Refer to Resene Construction Systems and adjacent cladding manufacturers technical drawings.

Horizontal

Must have apron/z-flashing installed unless otherwise detailed.

Vertical junction

Must have back flashing installed prior to cladding installation.

10 – 15mm space must be provided from any adjacent cladding/substrate.

Oversize PEF Backing Rod must be inserted into the space 5mm-7mm below the outside line of the cladding.

Sealant must be applied to this junction.

EdgeSeal™ Flashing Suite Installation

Preparation – aluminium joinery

Clean the surface/substrate to which the Resene Construction Systems EdgeSeal™ Flashing Suite is being applied with Resene Construction Systems IPA wipes. Lightly rub the surface to which you are applying the Resene Construction Systems EdgeSeal™ Flashing Suite.

This process degreases and removes any pre and post-construction site residue.

DO NOT USE OTHER NON APPROVED CLEANER as the powder coat warranty may be voided.

Ensure the joinery has been set out of the framing at least 20mm or outside the line of the battens.

The EdgeSeal™ Flashing Suite acquires maximum hold after 72 hours. Cladding installation can continue during this curing period. Once cured the flashing cannot be removed without difficulty and risk of damage to the surface to which it adheres.

The EdgeSeal™ Flashing Suite can be made up of 2 lengths, please ensure that the flashing is tightly butted with the adjoining flashing.

Joinery Screws

If the Aluminium joinery has protruding screws along any edge, then you must trim the EdgeSeal™ Window Flashing adhesive and uPVC edge accurately around these and seal with MS sealant prior to priming.

Drainage holes

If the Aluminium joinery has drainage holes located along the underside of the aluminium 'sill' edge you must leave these areas clear of plaster and sealant. When you are installing the EdgeSeal Flashing make sure you remove out a section of the EdgeSeal Flashing so that the drainage holes on the joinery are left clear. The upstand on the EdgeSeal Flashing must remain upright and continuous behind the holes. This will prevent wind-driven rain from entering the back of the cavity, and maintain drainage to the outside face of the cladding system.

EdgeSeal™ Sill Installation

1. Measure the length of EdgeSeal™ Window Flashing 'oversize' by 10mm (5mm on each side of the opening).
2. This measurement is to the outside edge of the 'flexible elbow' of the jamb flashing.
3. To ensure accuracy 12mm past the outside edge of the opening.
4. Remove a corner of the backing tape from the adhesive edge of the prepared flashing.
5. Applying horizontally across the edge of the aluminium joinery so that the edge of the adhesive is flush, not proud of the front face of the aluminium joinery.
6. Slowly pull off the tape while holding the flashing in position
7. Apply pressure to the front of the flashing to make sure an adequate bond has been achieved between flashing and joinery
8. Tack the flashing in place to maintain its shape

EdgeSeal™ Jamb Installation

1. Measure the length of the jamb from the top corner of the joinery unit to the exposed surface of the installed EdgeSeal™ sill flashing.
2. Cut the Rockcote EdgeSeal™ Window Flashing approximately 1mm proud of total length – cutting 1mm extra length will allow for a tight 'compressed' joint where the EdgeSeal™ Window Flashing junctions to the sill.
3. Remove 100mm of the backing tape from the adhesive edge of the prepared flashing.
4. Install the flashing by slipping and butting firmly under the EdgeSeal™ Window Head Flashing (or aluminium flashing depending on what is being used) first, then align the front edge of the flashing flush with the joinery unit..
5. Slowly pull off the tape while holding the flashing in position.
6. Apply pressure to the front of the flashing to make sure an adequate bond has been achieved between the flashing and joinery unit.
7. Tack the flashing in place to maintain its shape

EdgeSeal™ Head Installation

1. Measure the length of the Window Head and allow an extra 5mm on either side of the joinery unit (sill flashing should be measured and cut to the same dimension)
2. Cut the EdgeSeal™ Window Head Flashing to length.
3. Remove 100mm of the backing tape from the adhesive edge of the prepared flashing.
4. Place the EdgeSeal™ Window Head Flashing on top of the Window Head and slowly pull off the tape while holding the flashing in position
5. Apply firm pressure to the front of the flashing to make sure an adequate bond has been achieved between flashing and joinery
6. Using the same measurement as above, cut a length of Head Flashing tape that is compatible with the building wrap (eg. 3M All Weather Flashing Tape)
7. Adhere the Head Flashing Tape to the top part of the EdgeSeal™ Window Head Flashing and run this up onto the building wrap
8. At either end create a small stop end by turning up the tape against the cavity batten, you need to prevent moisture from tracking off the ends of the Flashing Tape.
9. Install the cladding substrate and decide whether you are plastering or painting the heads.
10. If you are painting the heads install the Universal Drip Edge Flashing between the cladding substrate and the EdgeSeal™ Window Head Flashing

Integra Wall Panel 50mm

There must be no horizontal surfaces which will be subject to water ponding; a minimum slope of 5 degrees is required (for metal caps only, 10 degrees for liquid membranes).

Ground Clearances

It is important that ground clearances are maintained after completion and occupation of the building, with the exterior ground sloped to carry water away from the exterior walls.

Garage floors

Need to be low enough to drive onto and high enough to provide a minimum 50 mm step-down to exterior paving, while maintaining cladding clearances either side of the garage door. To achieve this it may be necessary to construct the garage floor lower than the floor level of the building.

In these situations, providing a 'nib' at garage doorways allows the cladding to continue in a straight line while maintaining minimum clearances at the bottom of wall cavities for ventilation.

E2/AS1 : reference section 9.1.3 and Figure 65 and Table 18

It is the landscaper or other external contractor's responsibility for ground level compliance in relation to cladding clearance and that ground clearances are maintained after completion and occupation of the building.

Decking Clearances / Level thresholds

35mm minimum clearance at the highest point of the deck to the cladding is required.

E2/AS1 : reference section 7.0

Control/Expansion Joint Set outs

- Where columns intersect beamwork control joints should be formed so that they are running vertically and horizontally of the intersection
- Large doors & windows ie Ranch Sliders, & Bi-Fold type where the window area is greater than 8.0m²
- Junctions between dissimilar materials, ie Masonry to Resene Construction Systems EPS/XPS System
- Where there are small widths of plaster (ie. less than a trowel width)
- Where the wall length is greater than 8 metres in length a vertical control joint will need to be installed
- Where a two storey dwelling wall height exceeds 6 metres a horizontal control joint is required
- Control Joints are required at all interfloor levels on multi-level construction (eg. 3 or more floors)

Substrate Installation

Panels are installed horizontally. Vertical panel edges may be jointed on-stud or off-stud. Horizontal panel edges do not require edge fixing. Vertical panel joints must be staggered for each row (stretcher bond pattern). The panel must be supported at fixing locations with a vertical batten or spacer (minimum 100mm long). At the base of the wall the panel must hang a minimum of 50mm below the supporting framing.

The minimum width of panel that can be installed is 100mm wide. If you need to install panel in smaller widths you must ensure care is taken, this must include predrilling panel and ensuring there is steel running through the panel, you should also install control joints of either end of the small width. Alternatively look at substituting the Integra for Graphex or EPS in the same thickness, ensure that control joints are formed where it junctions with the rest of the cladding.

Where there are gaps no greater than 25mm in the panel, for example in the following locations :-

- Where panel meets the soffit
- Where a sub-trade penetration penetrates the substrate
- Where a the substrate has been fitted over a a flashing (ie a diverter)
- Small damage to edge of substrate

We suggest that a low expansion foam be used to fill these areas. For larger gaps or broken pieces of panel we suggest that the affected area of the substrate be removed and replaced.

External Corners

All external corners must maintain a stretcher bond pattern.

Internal Corners

All internal corners have an option of maintaining a stretcher bond pattern or butting the panel in hard to the adjacent wall.

Mortar Joints

Apply AAC Adhesive/MultiStop Bedding Compound to all panel joins ensuring that an even spread of mortar is through the entire join of the panel. Ensure that any excess mortar does not fall into the cavity.

Priming Steel

Using one of the products below make sure that all exposed steel has been spot primed

- Resene Galvo-Prime – Brush applied waterborne galvanised iron primer
- Zinc rich spray pak primer / solvent borne – exterior solvent borne Spray application

available from Resene Construction Systems or Resene ColorShops, or other selected merchants.

Ventilation

When fixing the panel into a recessed foundation then adequate ventilation has to be achieved. There are 2 methods to achieving this:-

1. Sitting the panel in a starter strip 10mm of the foundation recess
2. Sitting the panel hard down on the concrete recess and create weep holes in the panel at the following dimensions (1000m² per lineal metre), (Refer to Table 3 – Weep hole sizes). A plate/grill should then be placed over the hole. Make sure this plate is cleaned and etch primed before painting.

Table 3 – Weep hole sizes

	400mm centres	600mm centres	800mm centres	1000mm centres
Round Hole	23mm diameter	28mm diameter	32mm diameter	36mm diameter
Rectangular Hole	40mm x 10mm	60mm x 10mm	80mm x 10mm	100mm x 10mm

Screws 100mm x 14g Galvanised

Fix panels with fasteners as given in Table 1 – Fastener Sizes

Fix fasteners into studs according to the number of fasteners per panel as shown in Table 1.

Fixings must be finished flush or slightly below the surface with the panel, pulling the panel hard back against the cavity batten.

Fixings must be no closer than 50mm, but no further than 150mm from the horizontal panel edge and no closer than 50mm to the vertical edge.

Where studs are at 600 centres a single screw into the dwang/nog/bottom plate is required or 3 screws per stud are installed to the bottom row of panels.

Table 1 – Fastener Sizes

Framing Type	Batten Size/Type	Panel Size	Screws per stud	Screw Size
Timber/Steel	20mm Graphex/EPS	50mm	2	100mm x 14g
Timber/Steel	40mm Graphex/EPS	50mm	3	125mm x 14g
Timber/Steel	20mm Graphex/EPS	75mm	3	125mm x 14g
Timber/Steel	40mm Timber	75mm	3	125mm x 14g
Timber/Steel	40mm Graphex/EPS *	75mm	3	150mm x 14g

* Must be on a rebated slab (any areas above roofs/windows must use a timber batten)

Wherever a Graphex/EPS batten is used then this can be substituted for a Timber Batten

Rockcote Mono5 Base Coat

Surface Preparation

Ensure surface is clean, sound, dry and free from dust, dirt, grease, mould and lichen.

Application

Plaster can be applied with a steel trowel, pump or broad-knife at approximately 3-5mm thick (3m² per bag). Apply with firm pressure lay in mesh and trowel well to embed mesh (for base coat only). Apply plaster only when the temperature is between 5°C and 30°C and will be in that range for the 24 hours period following application.

Curing:

Render should be protected from hot drying winds and direct sunlight for the first 16 hours. Protect newly applied plaster from rain and water run off for the first 24 hours.

Resene Construction Systems Mesh (Standard Weave)

General

Measured and cut slightly longer than the height/length of the area to be covered.

Application of Fibreglass Mesh

Apply the pre-measured mesh from the top of the wall.

Press the fibreglass mesh into the render mix with a steel trowel starting at the centre and working outwards towards the sides, so that it is completely embedded with the render mix forced right through the mesh holes.

Ensure there are no wrinkles or trapped bubbles in the mesh and that it is fully embedded just below the surface of the render.

Do not embed the leading edge of mesh as this locates your next mesh layer.

Mesh must not be exposed but retained as close to the surface as possible.

Overlap mesh 100 mm with the adjacent drop of mesh, and trowel to embed together.

Ensure the fibreglass mesh covers all exposed areas of the substrate, including any recesses around the exterior joinery and internal corners.

Fibreglass Mesh must be bought to the outside edge of all Flashings.

Apply 450 x 150 mm strips of fibreglass mesh 'butterflies' diagonally at every corner of openings for window and door joinery, meter boxes etc.

After the render mix has cured, trim off excess length accurately against the flashing edge.

Rockcote Mono5 Level/Second Coat

Surface Preparation

Ensure surface is clean, sound, dry and free from dust, dirt, grease, mould and lichen.

Application

Plaster can be applied with a steel trowel, pump or broad-knife at approximately 2-3mm thick (6m² per bag). Apply plaster only when the temperature is between 5°C and 30°C and will be in that range for the 24 hours period following application.

Curing:

Render should be protected from hot drying winds and direct sunlight for the first 16 hours. Protect newly applied plaster from rain and water run off for the first 24 hours.

Resene Limelock Sealer

Application

Apply to trowelled plasters immediately after final trowelling (Dependent on surface porosity, typically 5-8m² per litre). Apply one coat of Resene Limelock over the fresh substrate by commercial grade knapsack sprayer, spray, long pile roller or brush and allow to dry. Evenly coat all fresh surfaces to ensure uniform curing and that free lime cannot be transferred through weak points.

Rockcote Classico Texture Finish

Limitations

Check colour before use

Ensure same batch numbers are used on a single wall where possible

Should not be applied in temperatures below 5°C or above 35°C

Not suitable for areas of continual damp or areas submerged in water

Surface Preparation:

Ensure surface is clean, sound, dry and free from dust, dirt, grease, mould and lichen.

Application

Texture is applied not less than 1mm with a steel trowel to a flat finish then float using a circular action to an even texture over the following five minutes with a plastic float. Apply plaster only when the temperature is between 5°C and 30°C and will be in that range for the 24 hours period following application.

Coverage approximately 12m² per pail

Resene X200 Paint Finish (2 Coats)

Application

Use a 12-20mm synthetic fibre roller or texturing roller depending on surface. Apply two coats, First coat 2 sq. metres per litre, Second coat: 3.5 sq. metres per litre

Maintenance

Plan what maintenance you propose to undertake.

Take into consideration the type of work that is required, & the time of year you want to get it done. Most external maintenance is completed in the summer as this is generally the best weather for drying and for general outside work such as gardening. If you are planning on fixing brackets, security lights or any other fixture to the exterior make sure you have the skills & equipment to undertake the task.

If you are unsure call a specialist.

If it relates to a penetration through the exterior cladding call us direct on 0800 50 70 40 - a simple phone call could save you time & money later. Maintenance sounds difficult & costly - in fact, it can be quite the opposite.

It can become difficult & costly if it is never undertaken, by which time other issues may have arisen that could have been acted upon sooner through regular general maintenance.

There are virtually no "maintenance free" exterior claddings on the market, in fact, almost nothing is maintenance-free - many people tend to throw things away these days when they breakdown as it is cheaper than getting it fixed. This is not the case with your exterior cladding, you can't just throw it away, it is protecting your family & your belongings. It is quite interesting to note that most people maintain their garden, & vehicle so they look good. Yet when it comes to cleaning the exterior windows, & walls or clearing leaves from a blocked gutter it seems to get left alone as it is perceived to be "difficult" or there are better things to do, maybe the dirt & leaves will simply disappear one day. This generally isn't the case & regular maintenance is required.

One of your major life investments is property so why not look after it? General Maintenance is a requirement of the Resene Construction Systems Performance Guarantee.

Extent of Maintenance

The extent and nature of necessary maintenance is dependent on the

- Type of cladding or components used
- Position of cladding or components on the building
- Geographical Location of the building
- Specific site conditions.
- Areas that are considered non-maintainable
- Heavily textured areas

Wash Exterior Surfaces

You will need to clean down your Resene Construction Systems Plaster Finish every 12 -18 mths. Most airborne dirt particles accumulate on exterior surfaces during the summer months. So before the winter rain washes the dirt down over the walls, give these areas a clean, this will dramatically reduce the chances of your Resene Construction Systems Plaster Finish being stained.

Washing by rain removes most atmospheric contaminants, but sheltered areas, such as walls directly below eaves, are protected from the direct effects of rain and require regular manual washing. This work should be completed using a low-pressure water blaster (300 psi or less), keep the blaster at a 45-degree angle and 300mm away from the cladding when cleaning. For best results use "Resene Roof wash and paint cleaner". Apply the diluted solution with a soft broom, & wash off with copious amounts of freshwater. Most detergents have a detrimental effect on fish life so avoid letting the washings runoff into the stormwater system. DO NOT use harsh solvent-based cleaners.

However, it is important that high-pressure water is not directed at sensitive junctions such as window surrounds and other flashings. Great care must be taken to avoid water being driven past anti-capillary gaps and flashings into the wall cavities.

Roof Junctions and Spouting

When cleaning, check your spouting to make sure there are no leaves that could block drains, or overflows when it rains. Trim back branches and clear gutters at the same time. Consider fitting gutter guards (however, dirt can still get through, so you do need to check under the gutter guards from time to time). Check apron flashing diverters (kick-outs) to make sure these are diverting water away from the cladding.

Deck and Ground Clearances

Exterior claddings require a minimum ground clearance to ensure no moisture gets to the timber of the wall due to capillary action. Ground clearances between the cladding and ground/deck must be maintained. For more information on required Ground Clearances refer to RCS TradeSpec 1.2 - Design Information.

If your lawn adjoins the house, a 150-225mm wide mowing strip along the edge will stop grass and weeds growing in these difficult-to-mow areas - and keep the area drier. A mowing strip will also prevent damage to the house from hitting the cladding with the mower. You can also use concrete, bricks, pavers or treated timber for a mowing strip, laid on a concrete base or on polythene but make sure there is at least 100mm gap between the pavers and the base of the cladding.

Check Sealants

Check for cracked, missing or loose sealant. You will find sealants have been used around windows, doors, electrical fittings, plumbing fittings and along the soffit line. All deteriorated sealants should be removed and resealed (refer to RCS TradeSpec 3.4 - Sealants)

Check hidden areas

Check behind foliage, under decks and areas that are heavily shaded for signs of algae and mould. If possible increase the circulation of air around these points by pruning foliage. The use of mulch, bark or stones in these areas will also lower the risk of algae appearing on the surface of the coatings.

Damaged Areas

Contact your Registered Plasterer they will provide the necessary expertise to remedy the damage. If you are unable to contact a registered Resene Construction Systems Plasterer call Resene Construction Systems - FreePhone 0800 50 70 40 -we will arrange for an inspection & provide an assessment for the repair the exterior cladding.

Non-Maintainable Areas

Parapets are considered non-maintainable areas. They are in such a location as the degree of difficulty to maintain these areas according to the general maintenance requirements of the building code without risk to your health and safety is considered high. If you have areas that are non-maintainable we would require that these are checked every 6 months. Any non-maintainable areas will also need to be repainted/coated every 2-3 years.

Repainting a Dwelling

Repainting the exterior should be undertaken by a professional painter every 7 - 10 years to ensure the integrity of the entire system is kept good. If you select a colour which has an LRV less than 25% you can expect to repaint every 7 years. It is recommended that when you repaint your dwelling that you consider the use of Resene X200 as your choice of paint.

Maintainable Parapet Areas utilising Liquid Membranes

If you have areas that have maintainable liquid membrane eg. large sloping sills, balustrades, chimney breasts we would require that these are checked every 12 months. Any maintainable areas will also need to be repainted/coated every 3-5 years.

Important:

This specification must be read in conjunction with the Resene Construction Systems technical drawings.

No alteration to the Resene Construction Systems RenderSpec® is permitted.

The following Resene Construction Systems TradeSpec® Documents can be found at <http://tradespec.co.nz>

All Technical Data Sheets are available at <https://reseneconstruction.co.nz/technical-library/technical-data-sheets/>

All Safety Data Sheets are available at <https://reseneconstruction.co.nz/technical-library/safety-data-sheets/>

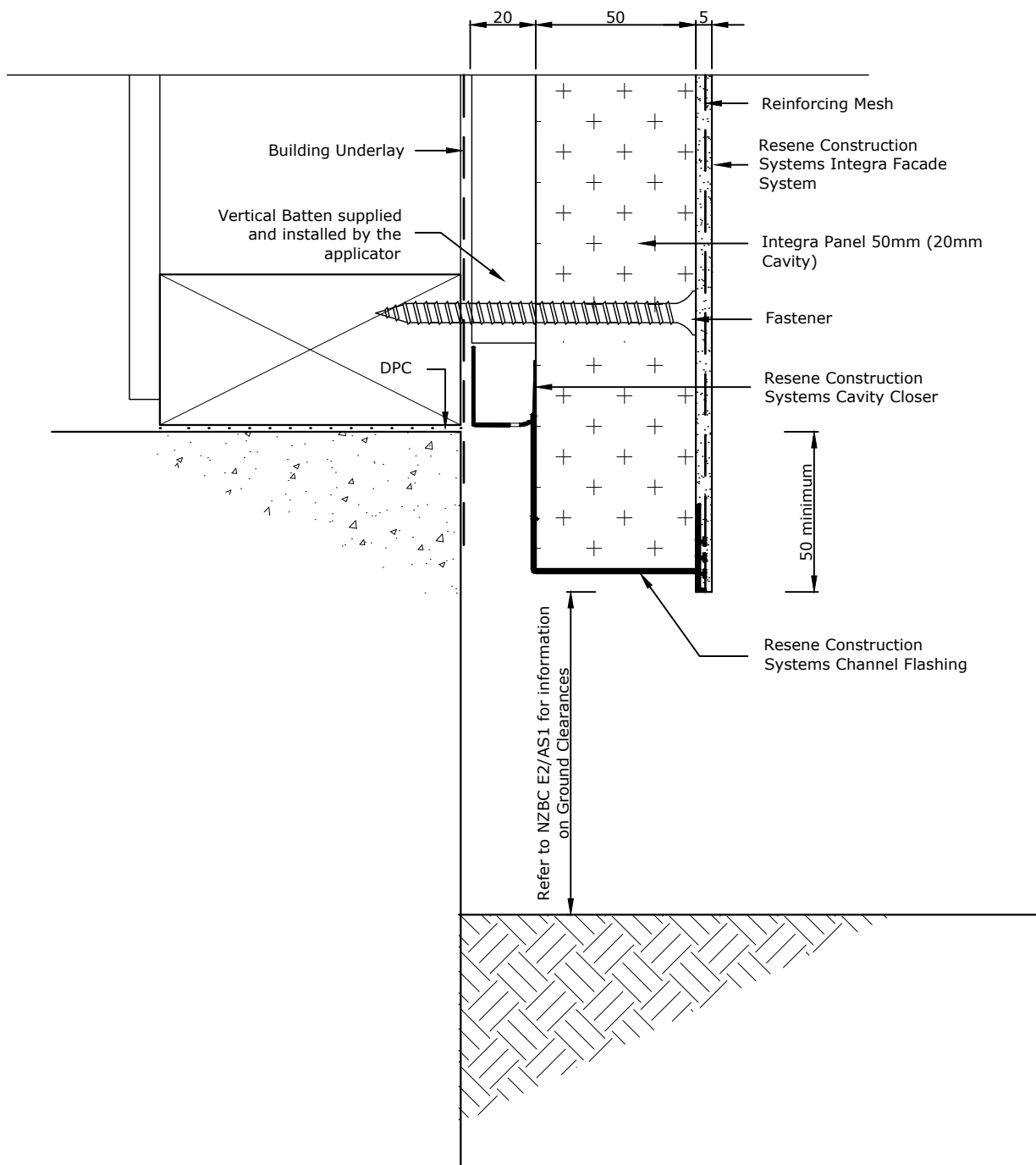


Integra Lightweight Concrete Facade System

Technical Drawings

Foundation
Recessed Foundation
External Corner
Internal Corner
Window Sill
Window Jamb
Window Head
Soffit
Roof Apron
Vertical Control Joint

Further details are available on our website www.reseneconstruction.co.nz



Refer to NZBC E2/AS1 for information on Ground Clearances

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System
 Integra Facade System

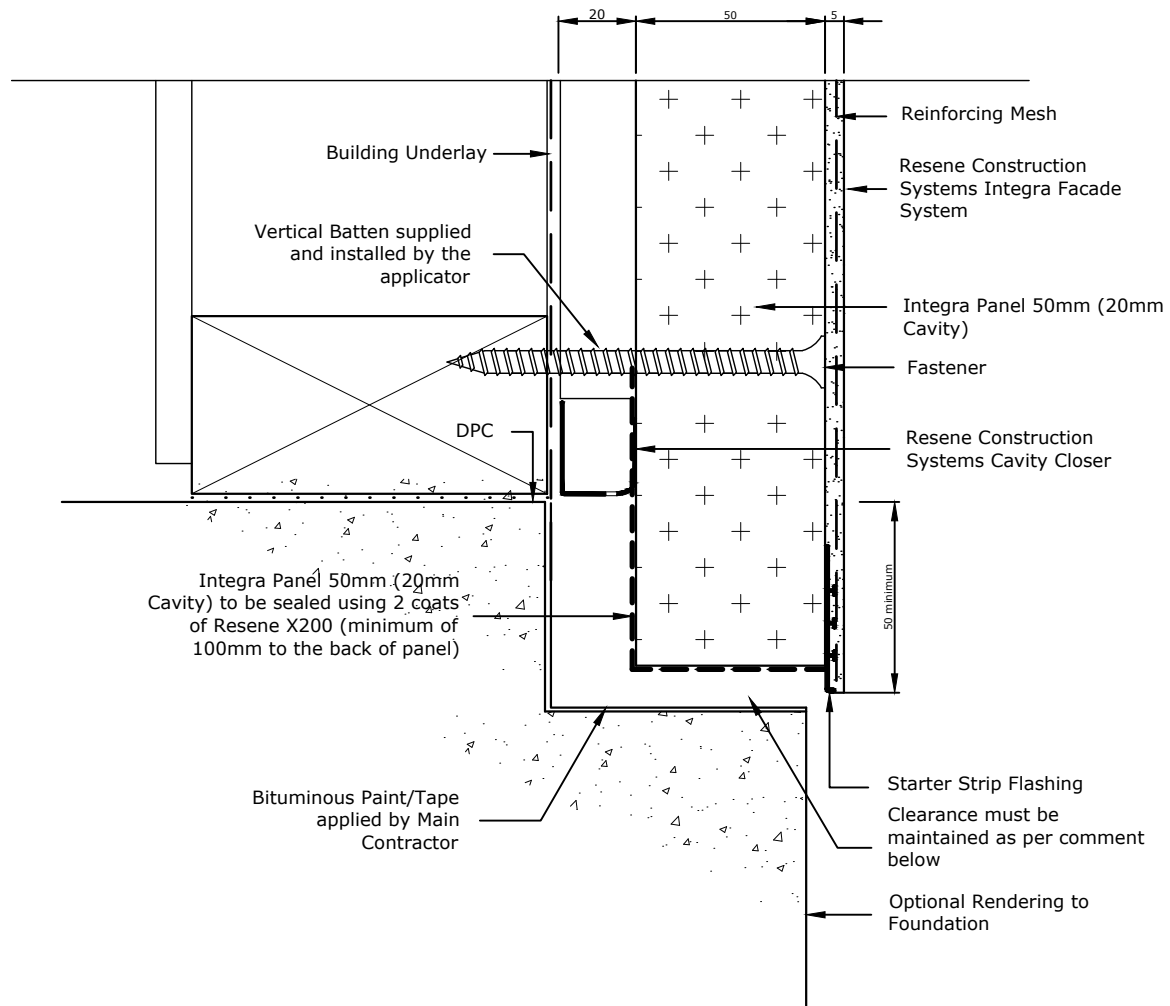
Substrate
 Integra Panel 50mm (20mm Cavity)

Drawing Name
 Foundation

Scale
 1 : 2 @ A4

Date
 1 October 2019

Sheet
 10.02.00



Refer to NZBC E2/AS1 for information on Ground Clearances

All claddings that include a drained and vented cavity of nominal 20 mm minimum depth must achieve a minimum ventilation opening of 1000 mm²/m at the foundation in accordance with Paragraph 9.1.8.3 of E2/AS1, eg. a 3mm gap totalling to 333mm every lineal metre, a 5mm gap totalling to 200mm every lineal metre

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System
 Integra Facade System

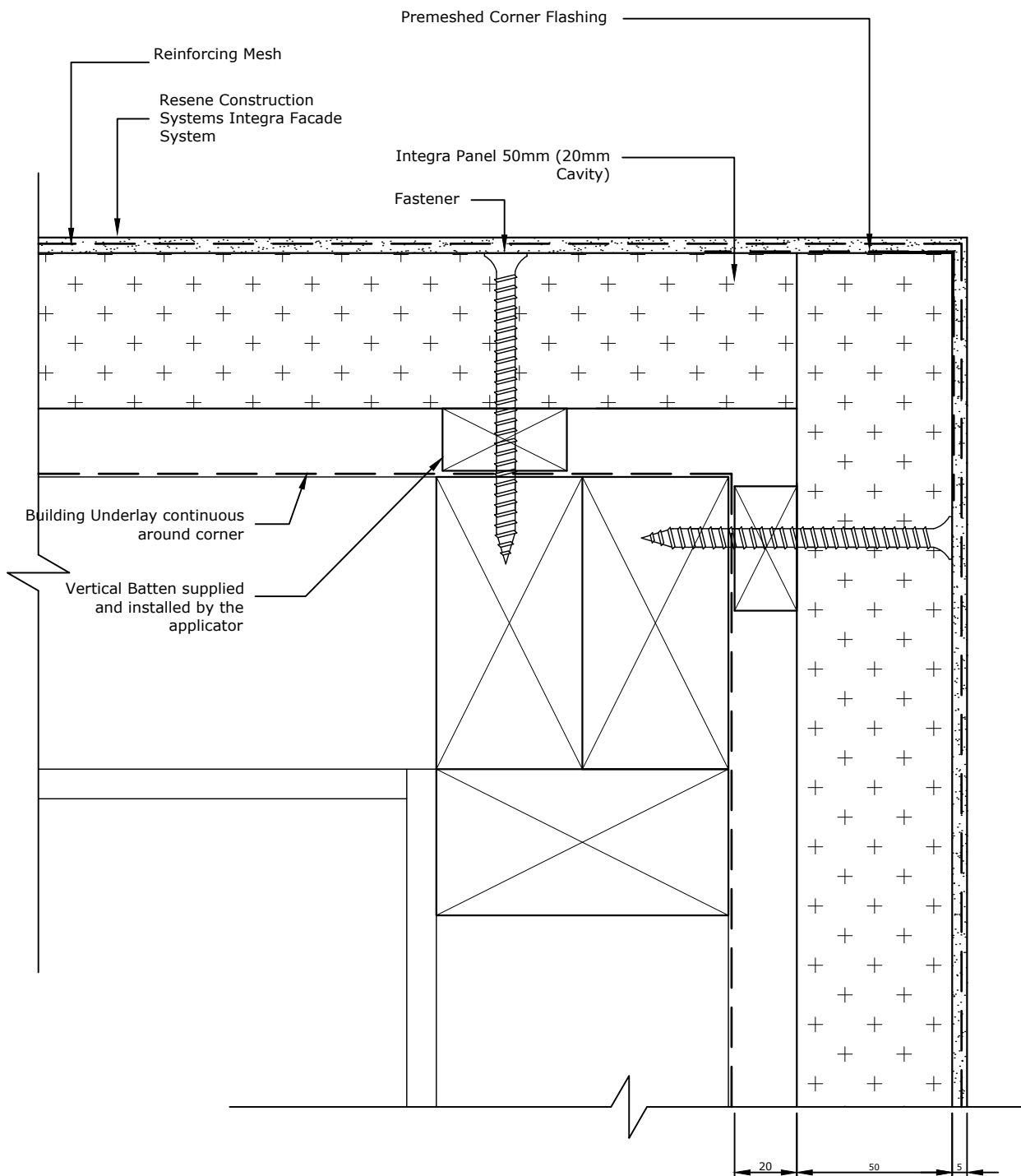
Substrate
 Integra Panel 50mm (20mm Cavity)

Drawing Name
 Recessed Foundation - Option 2

Scale
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Date
 1 October 2019

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System
 Integra Facade System

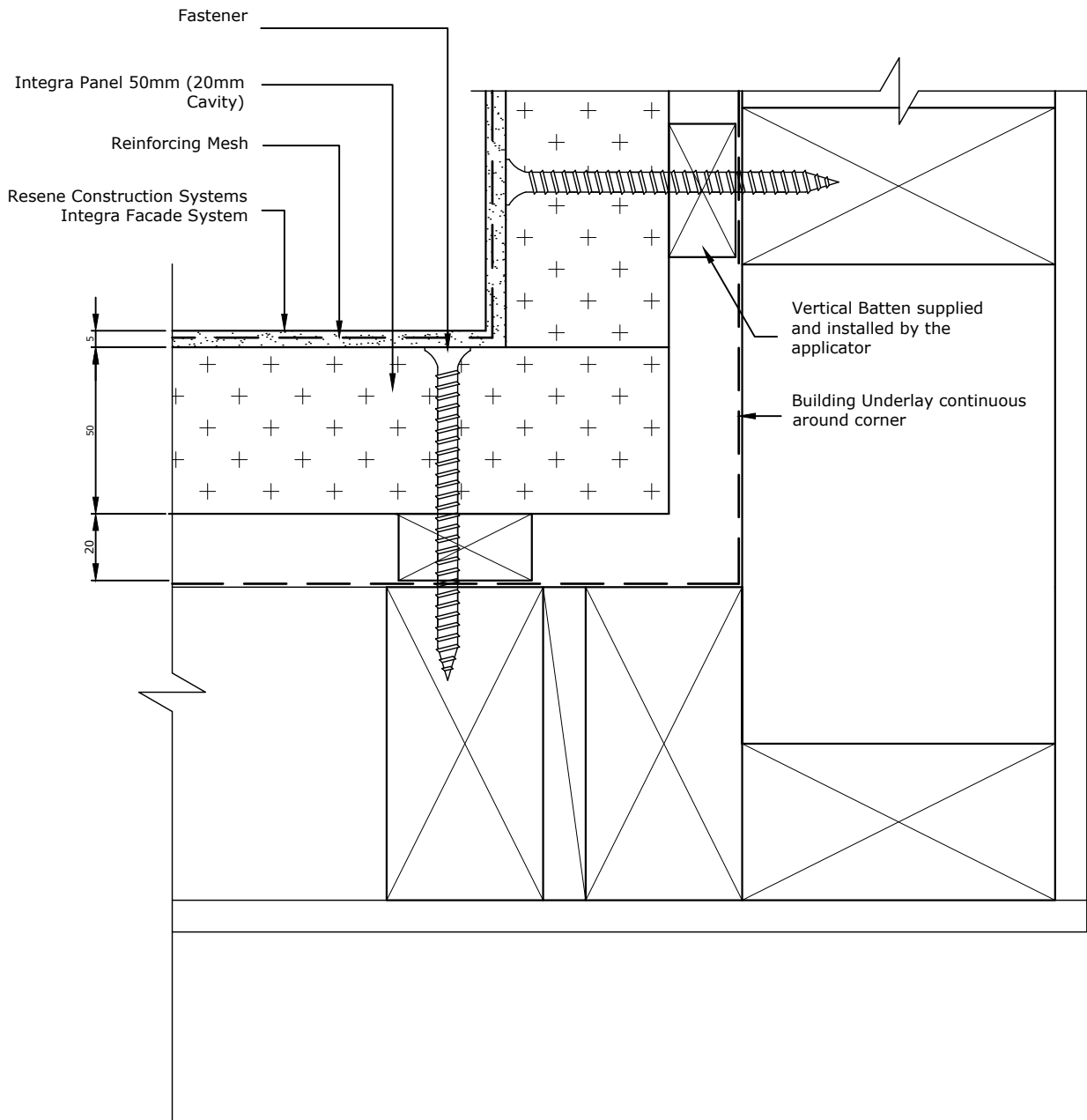
Substrate
 Integra Panel 50mm (20mm Cavity)

Drawing Name
 External Corner

Scale
 1 : 2 @ A4

Date
 1 November 2017

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 10.03.00



Mesh to be wrapped continuously around the internal corner, if there is a break in the mesh then an additional layer of Sticky Mesh must be used

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System
 Integra Facade System

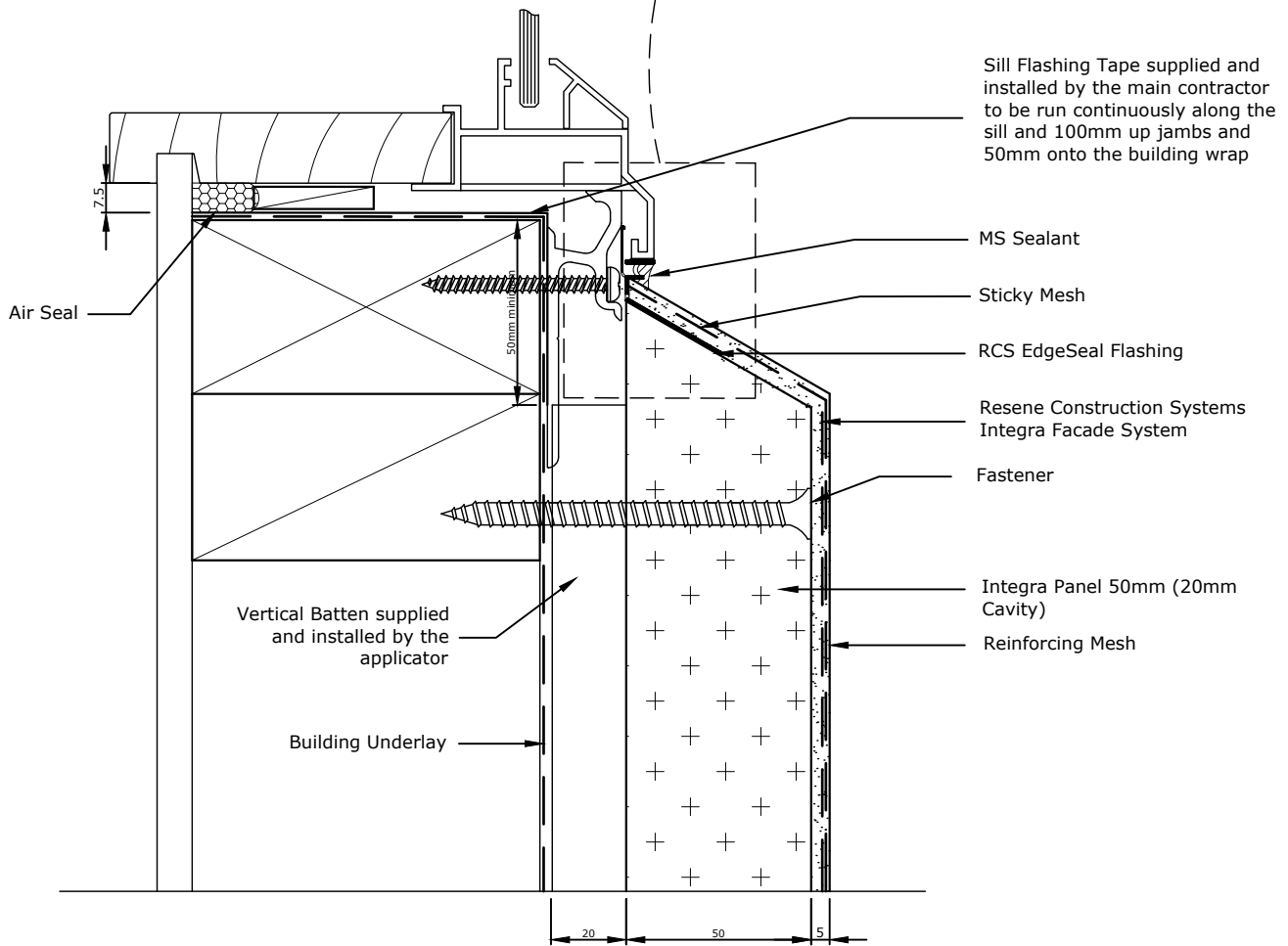
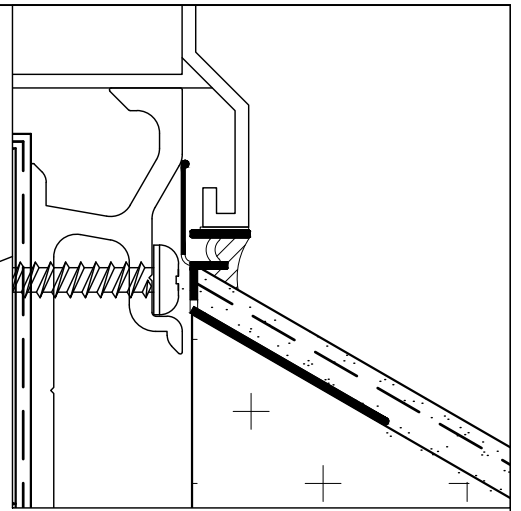
Substrate
 Integra Panel 50mm (20mm Cavity)

Drawing Name
 Internal Corner

Scale
 1 : 2 @ A4

Date
 1 November 2017

Sheet
 10.04.00



Allow a 25mm Gap between the back of the joinery and external facing timber framing to allow the sill flashing to fit.

The RCS EdgeSeal Flashing holds a patent for its innovative design - Patent # 582317
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System
 Integra Facade System

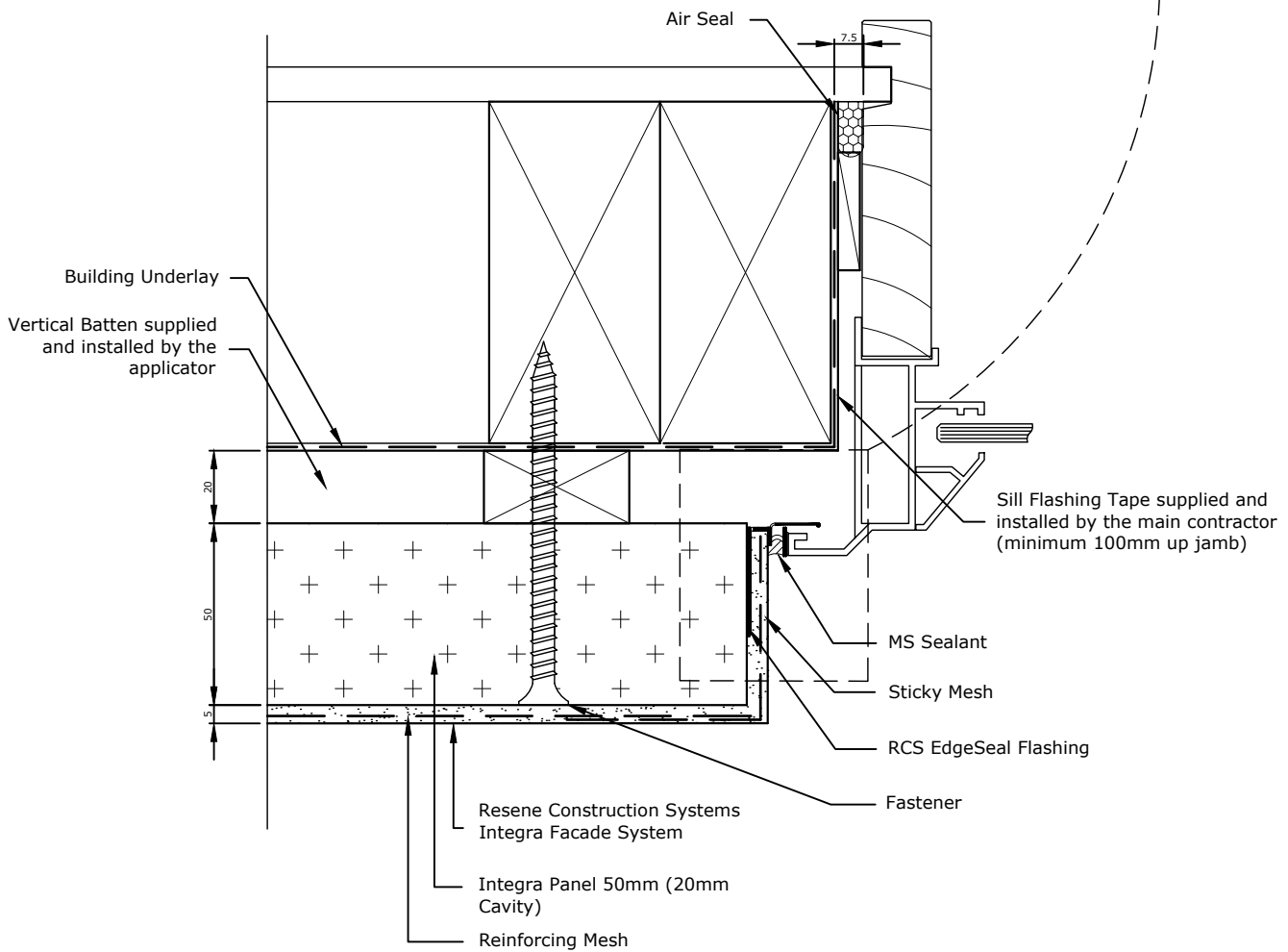
Substrate
 Integra Panel 50mm (20mm Cavity)

Drawing Name
 Window Sill

Scale
 1 : 2 @ A4

Date
 1 November 2017

Sheet
 10.05.00



Allow a 25mm Gap between the back of the joinery and external facing timber framing to allow the jamb flashing to fit.

The RCS EdgeSeal Flashing holds a patent for its innovative design - Patent # 582317
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System
 Integra Facade System

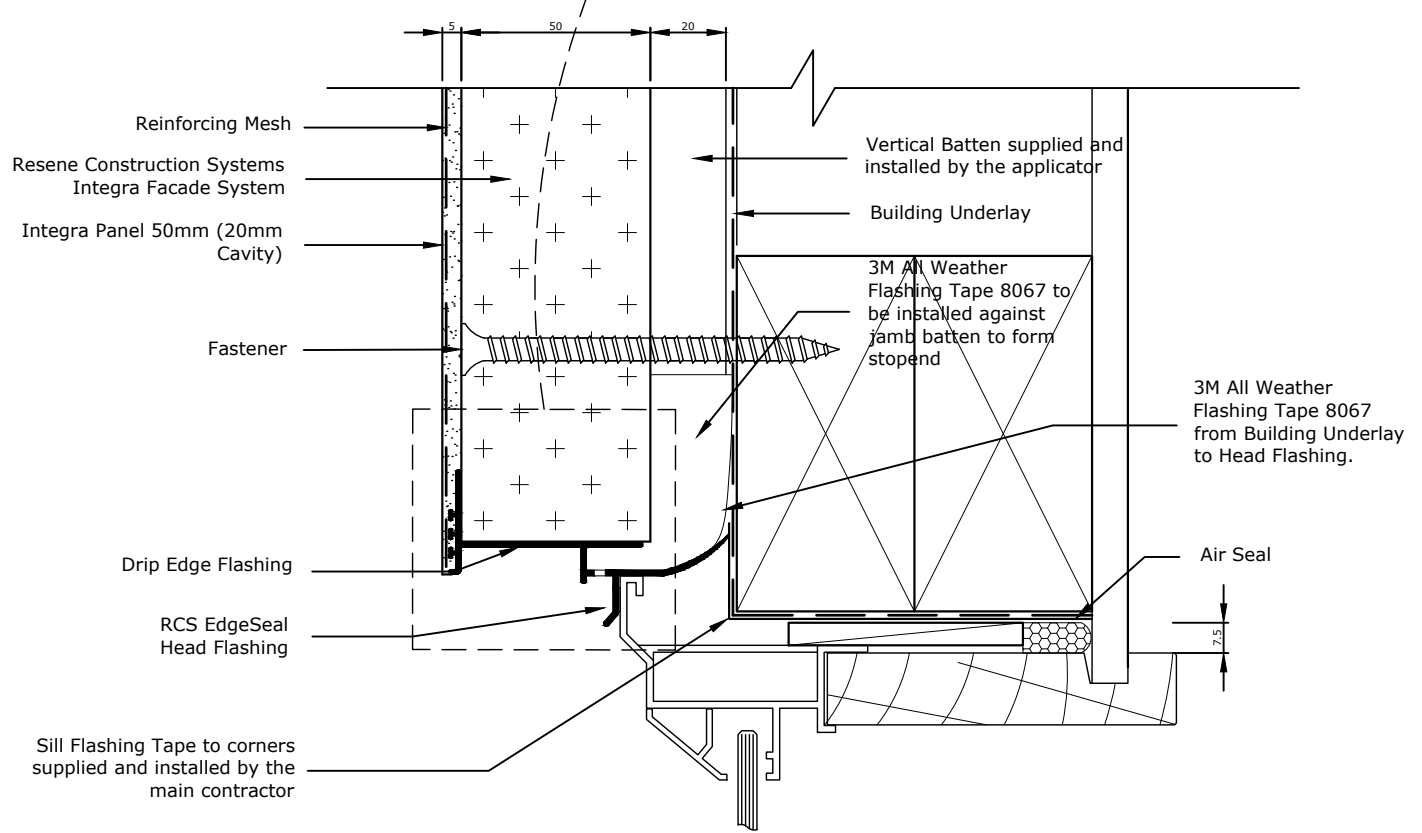
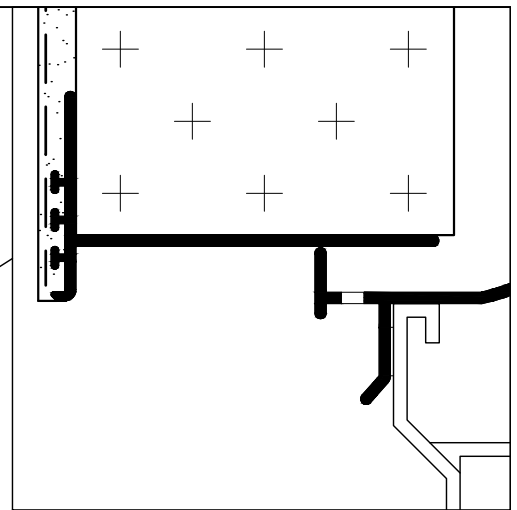
Substrate
 Integra Panel 50mm (20mm Cavity)

Drawing Name
 Window Jamb

Scale
 1 : 2 @ A4

Date
 1 November 2017

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 10.06.00



The RCS EdgeSealHead Flashing must be installed so that it extends 10mm either side of the jamb extrusion.

Can be utilised on a sloping window head up to 25 degrees

The RCS EdgeSealHead Flashing holds a patent for its innovative design - Patent # 588193
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System
Integra Facade System

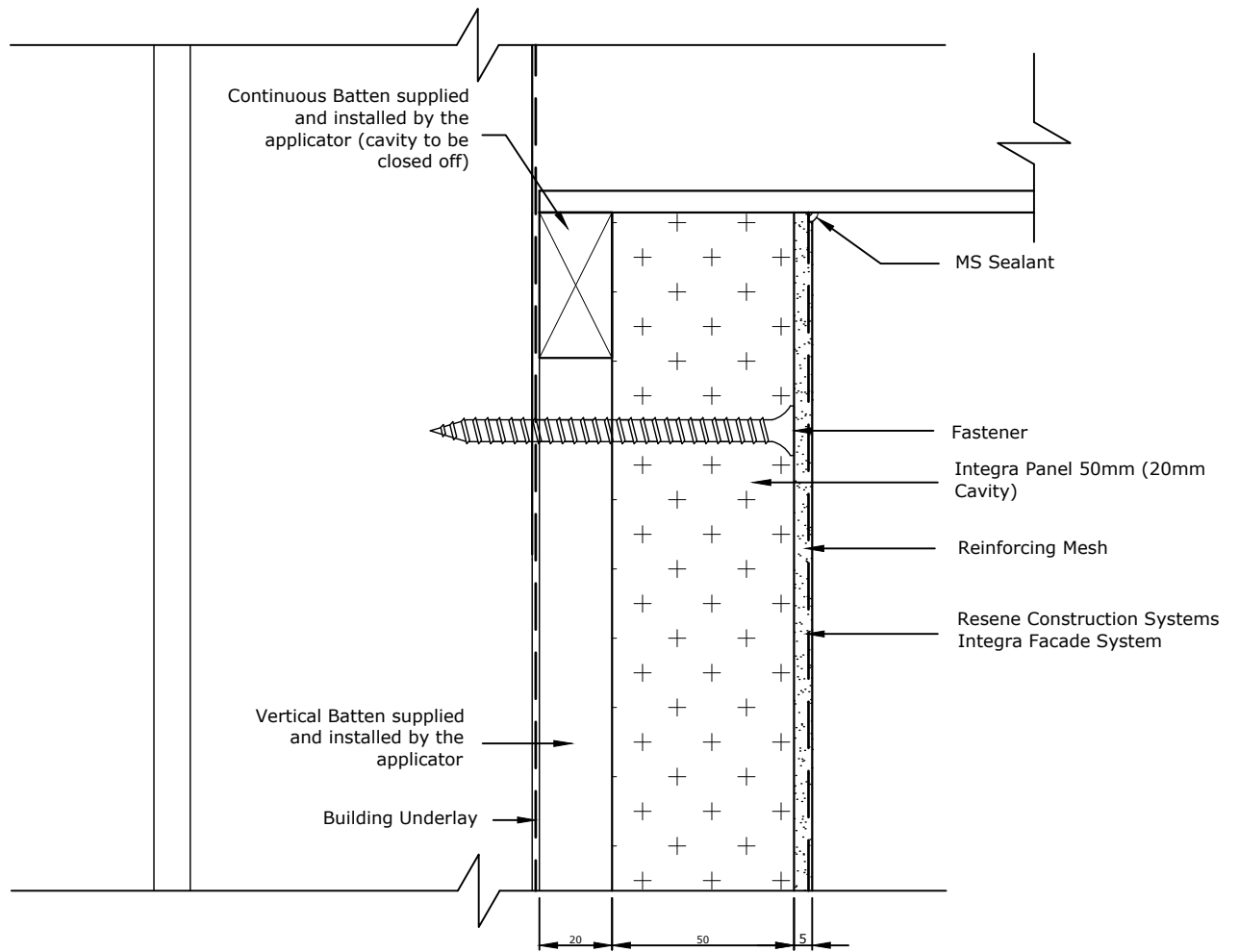
Substrate
Integra Panel 50mm (20mm Cavity)

Drawing Name
Window Head - Option 1

Scale
1 : 2 @ A4

Date
1 November 2017

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10.07.00



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System
 Integra Facade System

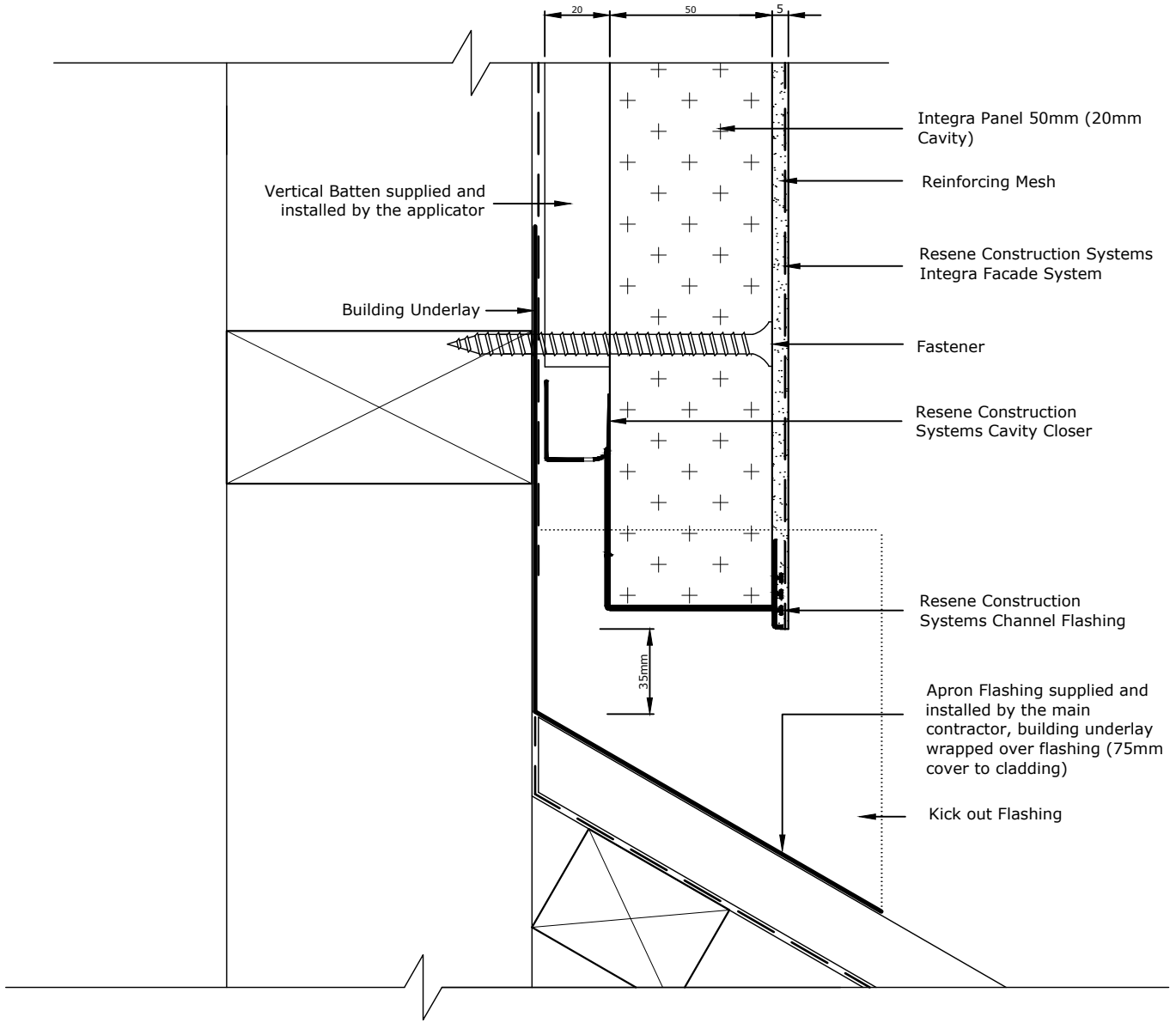
Substrate
 Integra Panel 50mm (20mm Cavity)

Drawing Name
 Soffit

Scale
 1 : 2 @ A4

Date
 1 November 2017

Sheet
 10.08.00



Refer RCS TradeSpec™ Document 1.2 for information on Roof Clearances

Metal flashing must be taped to the Building Underlay or covered with a second layer of wrap by the main contractor/window installer

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System
 Integra Facade System

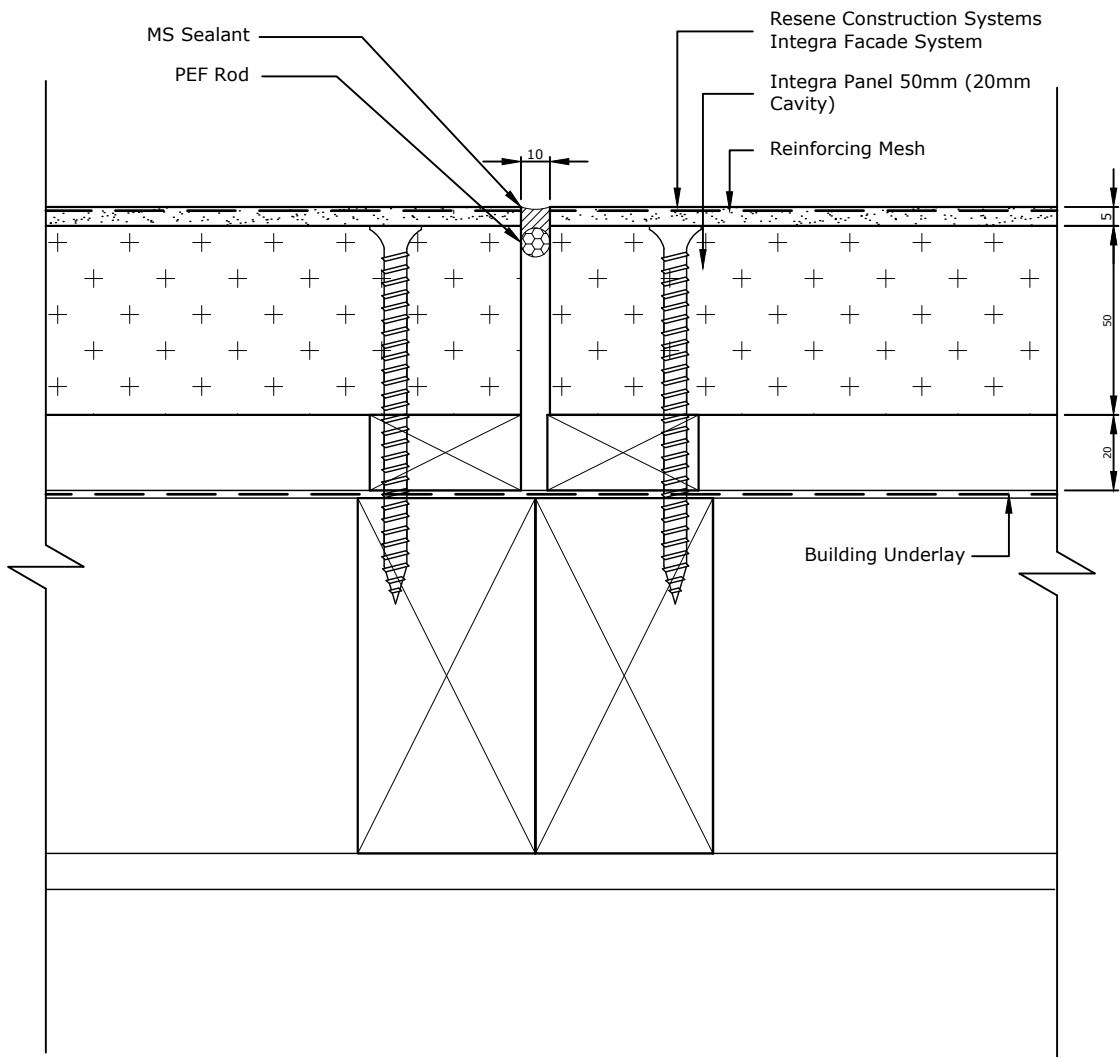
Substrate
 Integra Panel 50mm (20mm Cavity)

Drawing Name
 Roof Apron

Scale
 1 : 2 @ A4

Date
 1 October 2019

Sheet
 10.09.00



All Control Joint spacings and setouts are the responsibility of the Designer, for suggested locations refer to RCS TradeSpec™ Document 1.4

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System
Integra Facade System

Substrate
Integra Panel 50mm (20mm Cavity)

Drawing Name
Vertical Control Joint - Option 1

Scale
1 : 2 @ A4

Date
1 November 2017

Sheet
10.10.00

Resene Construction Systems.

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The Resene Construction Systems network is New Zealand wide from Keri Keri in the North to Invercargill in the South.

Call our Onsite Assist 0800 50 70 40 for your nearest consultant or visit our website:
www.reseneconstruction.co.nz


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